



LNP™ STAT-KON™ Compound DX05474

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound DC-1002 EM FR MR
Product reorder name: DX05474

LNP STAT-KON DX05474 is a compound based on Polycarbonate resin containing 10% Carbon Fiber. Added features of this material include: Electrically Conductive, Easy Molding, Flame Retardant, Mold Release.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1070	kgf/cm ²	ASTM D 638
Tensile Strain, break	5.9	%	ASTM D 638
Tensile Modulus, 50 mm/min	140600	kgf/cm ²	ASTM D 638
Flexural Stress	1610	kgf/cm ²	ASTM D 790
Flexural Modulus	77300	kgf/cm ²	ASTM D 790
Tensile Stress, break	107	MPa	ISO 527
Tensile Strain, break	6.4	%	ISO 527
Tensile Modulus, 1 mm/min	7680	MPa	ISO 527
Flexural Stress	169	MPa	ISO 178
Flexural Modulus	7300	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	38	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	5	cm-kgf/cm	ASTM D 256
Izod Impact, unnotched 80*10*4 +23°C	28	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	295	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	290	°C	ASTM D 648
CTE, -40°C to 40°C, flow	1.03E-04	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	4.14E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	1.03E-04	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	4.1E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	150	°C	ISO 75/Bf





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THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	146	°C	ISO 75/Af
PHYSICAL			
Density	1.29	g/cm ³	ASTM D 792
Mold Shrinkage, flow, 24 hrs (5)	0.3 - 0.5	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.4 - 0.6	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.36	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.51	%	ISO 294
Density	1.29	g/cm ³	ISO 1183
ELECTRICAL			
Surface Resistivity	1.E+03 - 1.E+07	Ohm	ASTM D 257





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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

